

Enhanced Active SYstem lift



NEW MODULAR HEAVY DUTY ENGINE VVA SYSTEM

ENABLING ADDITIONAL FEATURES, SAME VALVETRAIN LAYOUT





HEAVY DUTY APPLICATIONS





Future emissions regulation

Euro VII regulations will require increasingly efficient heavy-duty transport engines that are more difficult to electrify.

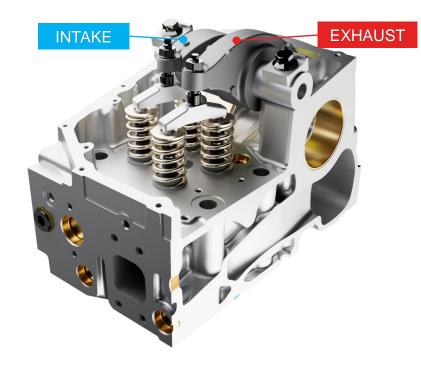
Optimizing engine efficiency requires variable valve opening/closing systems based on engine operating point.



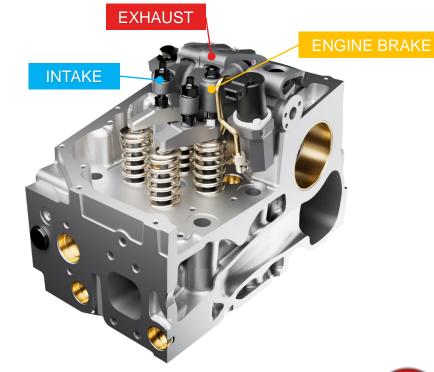


A NEW VVA CONCEPT FOR THE NEXT GENERATION HD ENGINES

Conventional system Fixed Valve Actuation



EASYlift Variable Valve Actuation (VVA)





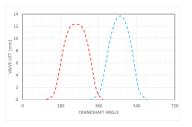


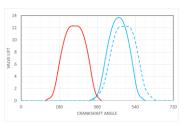
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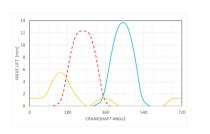
A NEW VVA CONCEPT FOR THE NEXT GENERATION HD ENGINES

Conventional system Fixed Valve Actuation

 EASYlift Variable Valve Actuation (VVA)







CDA (Cylinder De-Activation) Switchable rockers •Engine efficiency -%CO₂

•Thermal management NOx-DPF



- •Engine efficiency -%CO₂
- Thermal management

ENGINE BRAKE

Compression release brake

- •1.5 **Stroke** (represented) with EXHAUST lift de-activation
- + dedicated rocker
- •1 Stroke with dedicated rocker



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streparava EASYlift | CDA

IMEP INCREASE AND EXHAUST THERMAL MANAGEMENT @ LOW LOADS

System specifications

- Two oil control valves for each three cylinders group
- Activation time 30 msec (MIN oil pressure 2.5 bar)
- Crankshaft angle based control strategy
- Skip-fire ready

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streparava EASYlift | CDA

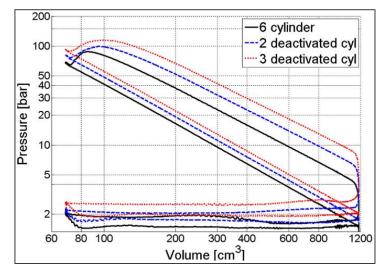
IMEP INCREASE AND EXHAUST THERMAL MANAGEMENT @ LOW LOADS

Volumetric efficiency improvement for SI-LNG H2

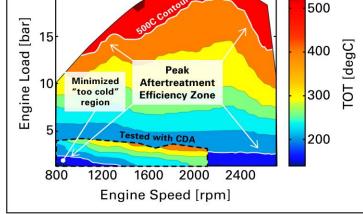
Improved SCR/DPF thermal management

System advantages

- Improved volumetric efficiency for SI-LNG H2 engines at low/medium load
- Improved engine thermal management at low loads or during engine warm-up phase







Source: MTZ magazine

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streparava EASYlift | Miller LIVC

BETTER PERFOMANCES, LESS CONSUMPTION

System specifications

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- One oil control valve for six cylinders group
- Activation time 30 msec (MIN oil pressure 2.5 bar)
- On demand IVC delay up to 40°CA (same IVO)







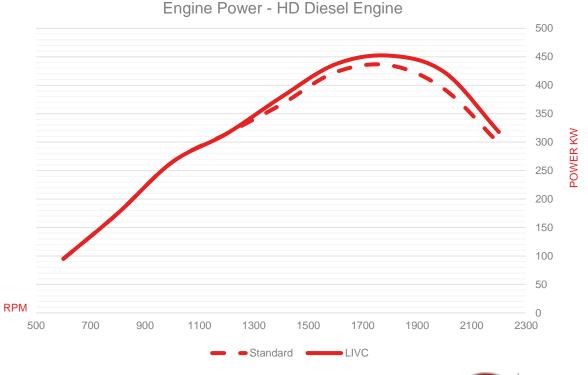
streparava EASYlift | Miller LIVC

BETTER PERFOMANCES, LESS CONSUMPTION

System advantages

- Miller cycle (LIVC DELAY 40°) advantageous from 1400 to 2200 rpm with Load Factor >50%.
- Increase in maximum power to a peak of +5% (+20kW@1800rpm) with the same BSFC (in the ECE simulated cycle)

Increase 5% Power, same BSFC





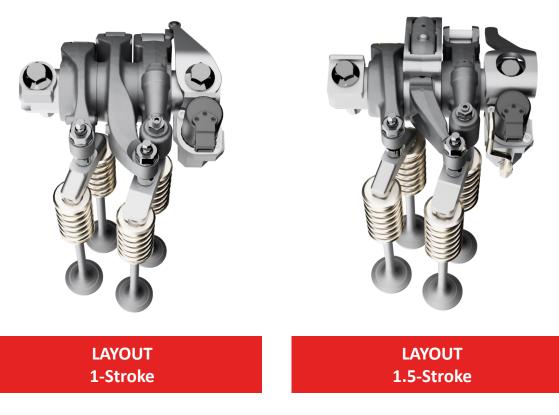
streparavaEASYlift | Engine brake

HIGH PERFORMANCE BRAKING POWER

System specification

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- Compression release engine brake (1 stroke)
- Compression release engine brake (1.5 stroke)
- MIN oil pressure activation 1.5 bar
- Activation time 30-100 msec









streparavaEASYlift | Engine brake

HIGH PERFORMANCE BRAKING POWER

System advantages

- Brake power increase range **30-75%**
- System activation up to one engine cycle (1 stroke)
- Proved reliability (limited valve contact wear)

45 40 33 SPECIFIC BRAKE POWER KW/LT 35 29 24 22 22 25 17 20 15 10 5 **RPM** 1500 2100 2600

■ Decompression EB ■ 1-Stroke ■ 1.5-Stroke



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Specific BRAKE Power - HD Diesel Engine



MAIN ADVANTAGES

EASY to integrate

Modularity of the System according to the features required by the customer (CDA, Engine Brake)

• EASY to install

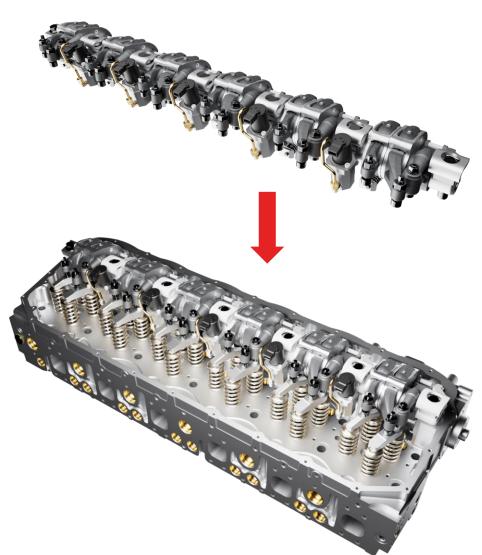
No or minimal requirements for modification of existing engine layout, no additional oil boost for system drive

• EASY to handle

Shipping and workshop line assembly with no difference from standard valvetrain assembly

EASY to maintain

No additional service and inspection activities compared with conventional systems, simple and quick replacement of electrical control components







SYSTEM MODULARITY

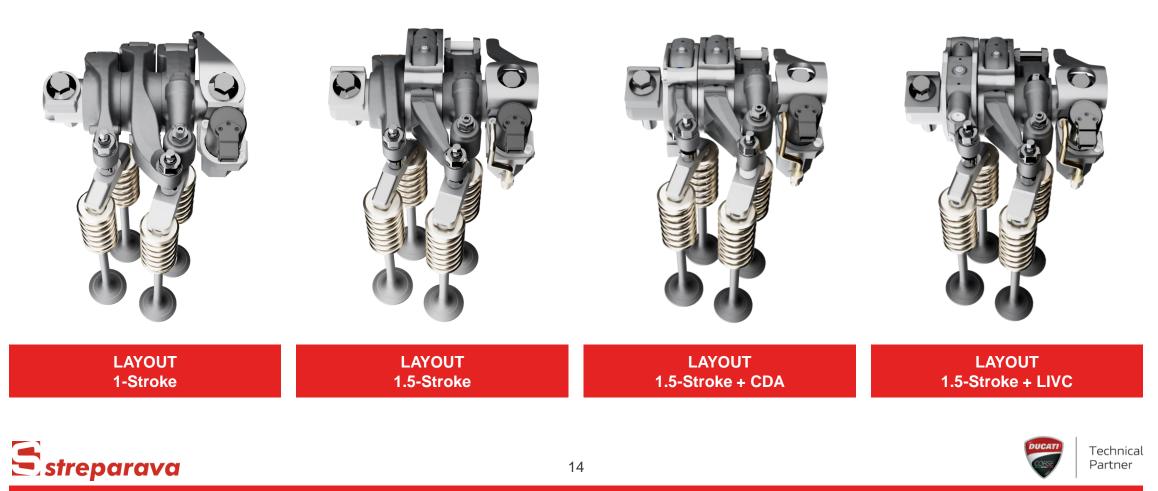
Multiple solutions tailored to the customer's needs

Three rockers designs combined for any system configuration



SYSTEM MODULARITY

Multiple solutions tailored to the customer's needs



Property of Streparava - VVA Streparava - patent pending

SYSTEM MODULARITY

Multiple solutions tailored to the customer's needs

INTAKE ROCKER ARM	EXHAUST ROCKER ARM	ENGINE BRAKE ROCKER ARM	FUNCTIONS COMBINATION
H O O			1 STROKE ENGINE BRAKE
			1.5 STROKE ENGINE BRAKE
HI CONTRACTOR			CYLINDER DEACTIVATION + ENGINE BRAKE (1 or 1,5 stroke)
	or		MILLER CYCLE LIVC + ENGINE BRAKE (1 or 1,5 stroke)





streparavaEASYlift | Actuation circuit

HYDRAULIC ACTUATION CIRCUIT LAYOUT

System specification

- Use existing rockers lubrification holes in cylinder heads
- Additional dedicated control holes in the rocker shaft
- Minimizing oil circuit leakage
- Oil control solenoid proved reliability (>10 mln. switch)
- Max oil pressure 10 bar
- Oil temperature range -40°+135°C





LUBRICATION

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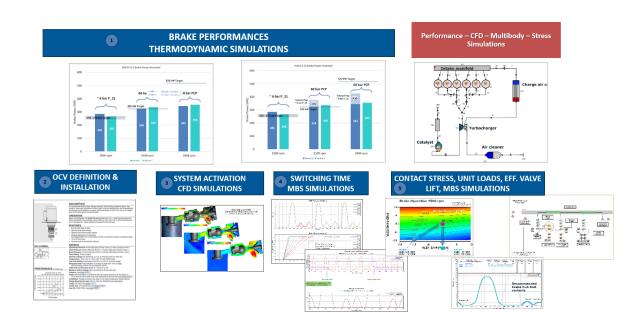


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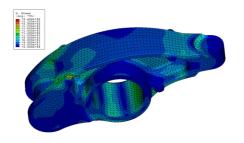
DEDICATED DEVELOPMENT TOOLS AND EQUIPMENT FOR EFFECTIVE CUSTOMER SUPPORT

Design and simulation tools

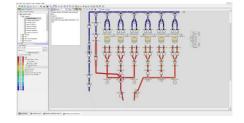
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DEDICATED DEVELOPMENT TOOLS AND EQUIPMENT FOR EFFECTIVE CUSTOMER SUPPORT

Prototypes workshop





Prototypes workshop

Valvetrain prototype assembled





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STREPARAVAEASYIFF | Simulation tools and RIG test equipment

DEDICATED DEVELOPMENT TOOLS AND EQUIPMENT FOR EFFECTIVE CUSTOMER SUPPORT

RIG test measurement equipment



Real time valve lift measurement system

High speed camera for event detection





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